

Conductivity and resistivity monitors BAMOPHAR 323



USER MANUAL

BAMO INTERNATIONAL

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Conductivity and resistivity
monitors

BAMOPHAR 323

24-12-2018

M-323.01-EN-AD

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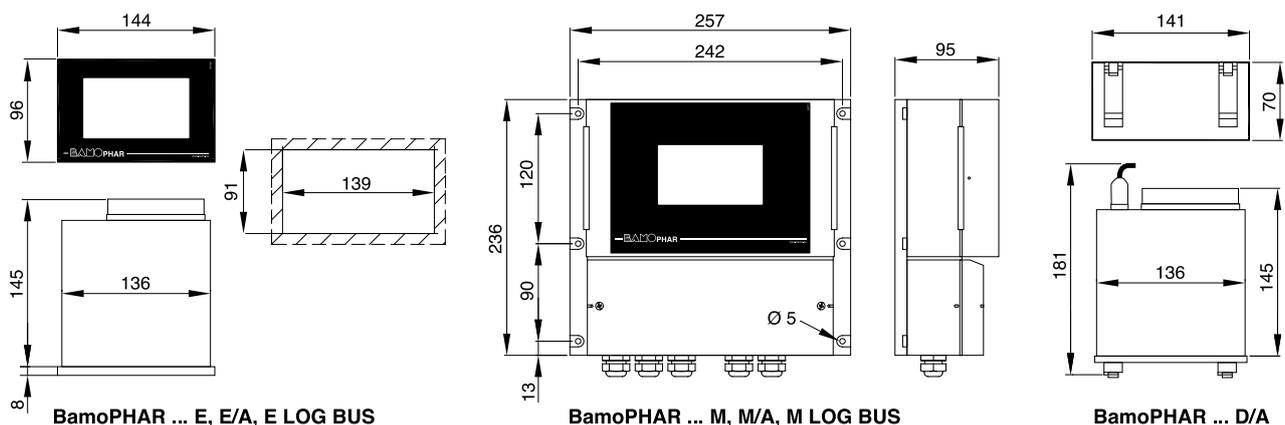
1. DESCRIPTION

The BAMOPHAR 323 is designed for in-line measurement of liquid conductivity or resistivity. The instrument is equipped with a colour touch-screen which displays a multilingual, user-friendly and intuitive menu. It allows easy reading of the measurement, temperature and status of the relays. In order to facilitate commissioning, a test menu is used to simulate the measurement, acting on the analog outputs and on the thresholds.

2. TECHNICAL FEATURES

| | |
|--|--|
| User interface | Colour touch-screen, format: 4.3", resolution: 480 x 272 pixels Display of measurements, menus, temperature, status of relays Parameter settings are protected by means of an access code |
| Measuring ranges | Conductivity: 0 ... 2 μ S/cm to 0 ... 20 mS/cm (see tables on following pages) Resistivity measurement: 200 Ω .cm to 200 M Ω .cm |
| Accuracy | $\pm 0.3\%$; $\pm 0.3\text{ }^{\circ}\text{C}$ |
| Cell signal input | BNC connector |
| Temperature compensation | Automatic: With a Pt 100 Ω , 3-wire sensor, within 0 ... 100 $^{\circ}\text{C}$ Working temperature manually adjustable within 0 ... 100 $^{\circ}\text{C}$ |
| Relay outputs | 4 contacts N.O., voltage free |
| Adjustable thresholds | 2 independent thresholds assigned to the measurement or the temperature 1 independent threshold assigned to an external contact, to measurement or temperature 1 threshold used as a system alarm or Pt 100 sensor damaged |
| Input resistance of the contact | Approx. 100 m Ω (voltage drop: 6 V DC, 1 A) |
| Switching capacity | 831 VA AC / 3 A / 277 V AC 90 W / 3 A / 30 V DC |
| Min. switching capacity | 100 mA, 5 V DC (variable according to switching frequency, environmental conditions, accuracy) |
| Mechanical lifetime (min.) | 5×10^6 operations (180 op./min) |
| Electrical lifetime (min.) | 2×10^5 (at 20 op./min) for 3 A 125 V AC, 3 A 30 V DC - 10^5 (estimated load) for 3 A 125 V AC |
| Output: Copy of conductivity measurement | 0/4 ... 20 mA, maximum load: 600 Ω |
| Output: Copy of temperature measurement | 0/4 ... 20 mA, max. load 600 Ω within any range from 0 to 100 $^{\circ}\text{C}$ |
| Measurement simulation | The measured value can be simulated manually in the Measurement Simulation menu for test purposes |
| Power supply | 230 V - 50/60 Hz, approx. 10 VA; Other powers on request |
| Mounting versions | Panel mount; Front: IP 65, 96 x 144 mm; Connector terminals: IP 40 Wall mount, IP 65. Internal connector terminals, cable glands |
| OPTION (RS 422 + Logger) | |
| Communication | Output: RS-422 J-BUS interface - binary slave mode - 2400 to 9600 baud |
| Memory (data logger) | Automatic recording of average measurement within the set interval; Records: 150,000 max. on memory card (external card reader required) |

3. DIMENSIONS



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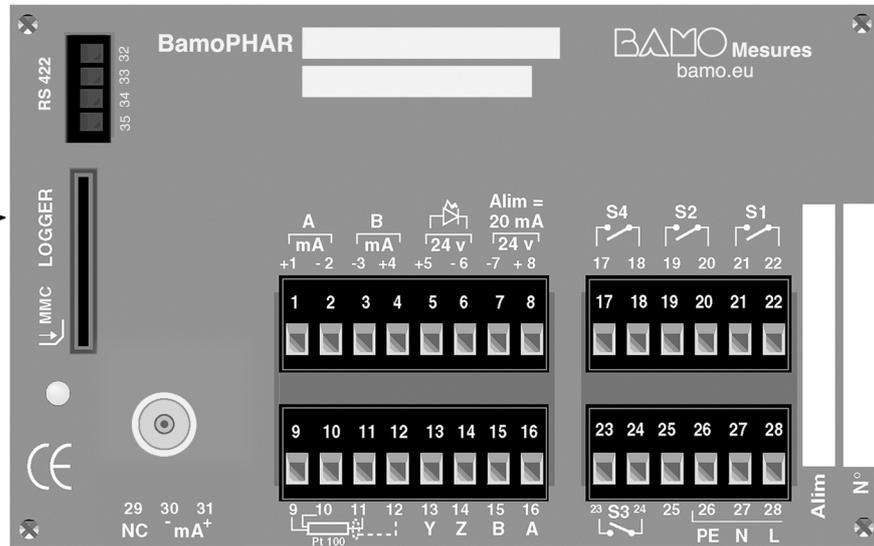
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4. ELECTRICAL CONNECTIONS

4.1 VIEW OF TERMINALS

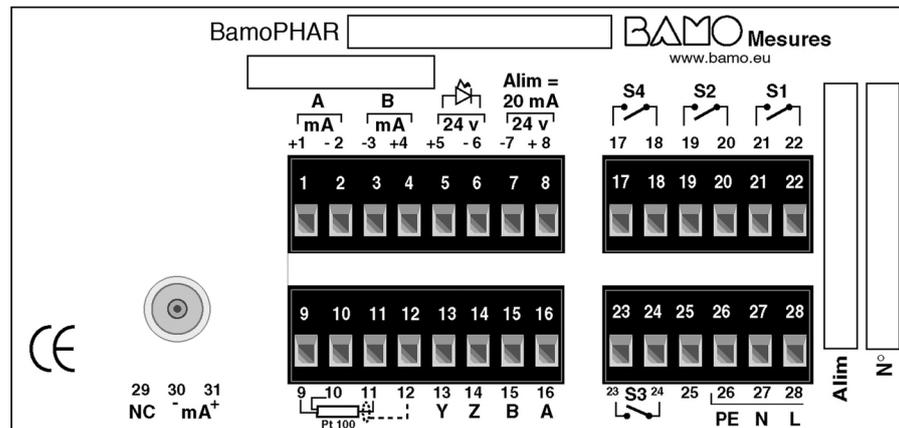
PANEL MOUNT VERSION



Option: Data Logger and RS-422

(Wall mount version:
Access after removing the
top cover)

WALL MOUNT VERSION



RS 422



Measurement signal input

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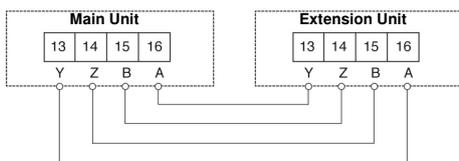
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5. CONNECTION TERMINALS

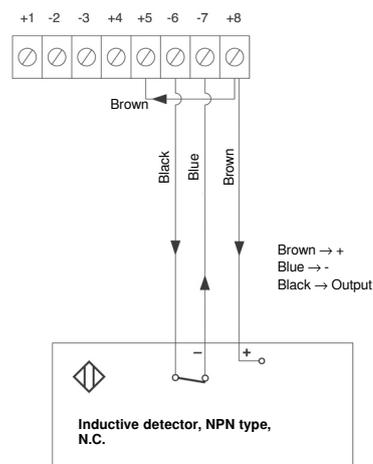
| Description | Terminal Number | Connection | |
|---|---------------------------------------|-------------|-------|
| Analogue output (conductivity or resistivity) | 1 | + mA | |
| | 2 | - mA | |
| Output in mA (temperature) | 3 | - mA | |
| | 4 | + mA | |
| External controller - Inductive detector (194831) - Voltage free contact | 5 | + 24V | |
| | 6 | 0 | |
| | Power supply to sensor 20 mA, 2-wire | 7 | 0 |
| | | 8 | + 24V |
| | Temperature probe: Pt 100 Ohm, 3-wire | 9 | + |
| | | 10 | + |
| 11 | | - | |
| Connection with Extension unit (Blind version) | 12 | Shielding | |
| | 13 | Y | |
| | 14 | Z | |
| | 15 | B | |
| | 16 | A | |
| Relay S4 (N.O. contact), Fault alarm | 17 | S4 | |
| | 18 | | |
| Relay S1 (N.O. contact); Measurement or temperature | 19 | S1 | |
| | 20 | | |
| Relay S2 (N.O. contact); Measurement or temperature | 21 | S2 | |
| | 22 | | |
| Relay S3 (N.O. contact) for measurement or temperature If assigned to an external sensor, it becomes a N.C. contact (see § 10.3) | 23 | S3 | |
| | 24 | | |
| | 25 | | |
| Supply power | 26 | PE = ground | |
| | 27 | N = Neutral | |
| | 28 | L = Live | |
| BNC for 2-wire probe | 29 | | |
| | 30 | | |
| | 31 | | |

Connecting an Extension Unit



Max. length: 500 m (network cable or shielded cable 4-wire, each $\geq 0.25 \text{ mm}^2$)

To connect a flow detector type NPN (code 194831)



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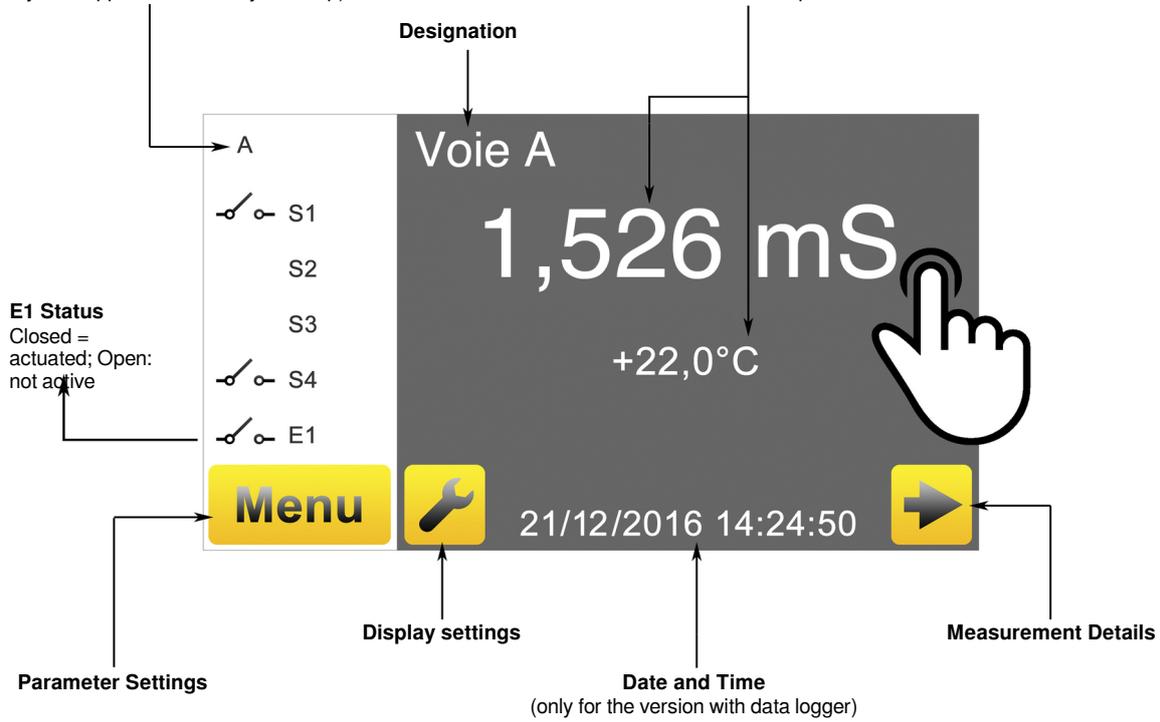
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6. DISPLAY MENU

6.1 WITHOUT EXTENSION UNIT

Switching Status of Relays S1, S2, S3, S4
(contact symbol appears when relay is set up)

Measured Value Display
Measured Value and Temperature Value

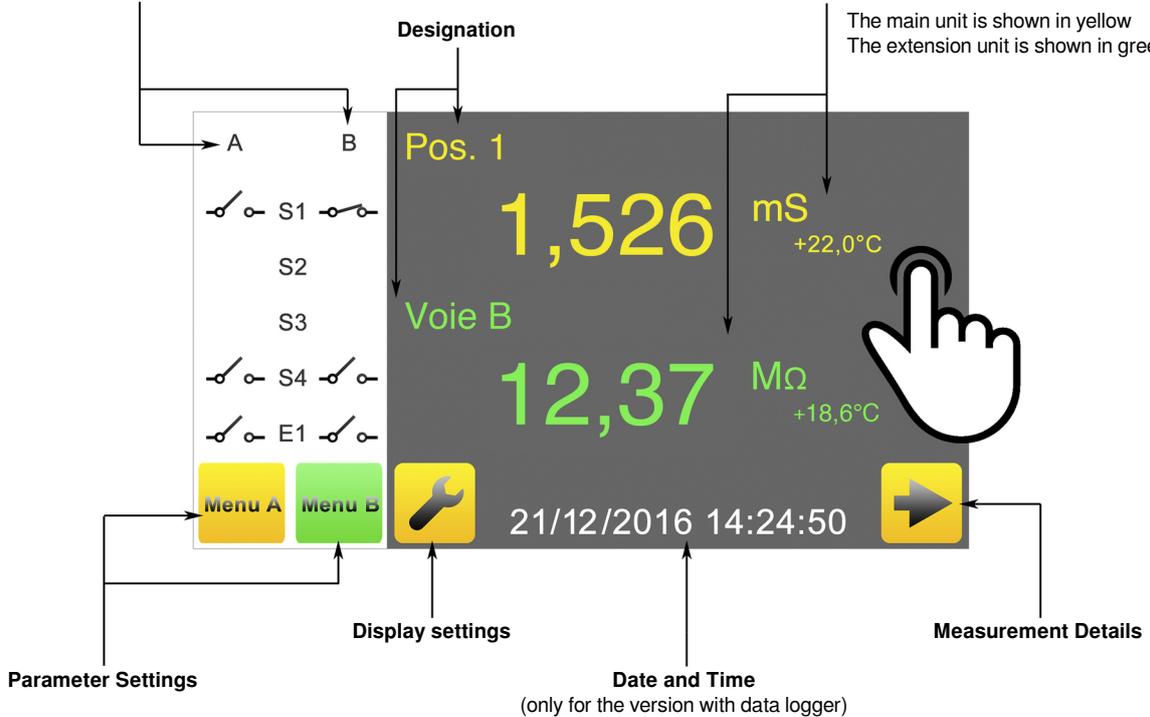


6.2 WITH EXTENSION UNIT

Switching Status of Relays S1, S2, S3, S4
(contact symbol appears when relay is set up)

Measured Value Display
Display of Basic and Extended Measured Values

The main unit is shown in yellow
The extension unit is shown in green



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7. FUNCTION OF EACH ICON

Use the touch screen to navigate through the menus and set the display according to your use.
For each yellow button dedicated to the main unit, there is a green variant dedicated to the extension unit.



MAIN MENU

Return to main menu

Example with green icon for the extension unit



SETTINGS

Access to the settings menu (language and device designation)



LANGUAGE

Language selection



MENU

Access to device parameters



INFO

Access to the instrument's serial number and version



PADLOCK

Open = MODIFICATION MODE

Closed = QUERY MODE



RETURN KEY

Return to previous screen



ARROWS

Display cursor for navigating within the menus



SELECTION

Scroll through the selection list



ACKNOWLEDGE

Access to the next parameter



SAVE

Save parameters

8. DISPLAY SETTINGS

Please note that access to the menus is enabled in the **MODIFICATION MODE** (see **CONSULTATION/MODIFICATION** section).

8.1 SCREEN INFORMATION

ID number and version of display screen can be find out in this menu.

8.2 SCREEN SAVER

Screen saver brightness can be increased or reduced by moving the cursor (from left to right and reverse).

8.3 LANGUAGE SELECTION

Select the flag which represents the desired language.
The display is then returned to the previous view.
Press the home key in order to return to the main menu.

8.4 DESIGNATION

The designation/name of the measuring point can be entered for channels A and B:

- 1) Press on the channel you like to modify.
- 2) Use the keyboard to enter the device's name.
- 3) Save your changes.

9. CONSULTATION / MODIFICATION

All parameters can be displayed in the query mode "CONSULTATION".
This mode is indicated by means of the closed padlock.

In order to change device parameters, you have to switch to the mode "MODIFICATION".
This mode is protected with a password which consists of the last four digits of the serial number.

From the main view, go to "Menu".

Press on the padlock icon and enter the last four digits of the serial number.
After acknowledgement, the instrument is switched into the mode MODIFICATION (open padlock).
If case of an incorrect password, the message "Error" is displayed for 3 seconds.

The query mode "CONSULTATION" is reactivated automatically after 30 minutes.

Where to find the serial number?

The serial number is located on the BAMOPHAR's identification sticker.
Also, it is displayed in the menu INFO.

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10. SETTINGS

10.1 MEASUREMENT PARAMETERS

10.1.1 MEASUREMENT SETTINGS OF BAMOPHAR 323 CONDUCTIVITY-METER

Go to the menu "MEASURE DATA"

CONDUCTIVITY Confirm in order to proceed to the next parameter.
CELL K : _____ Enter the cell's constant and confirm your entry.
KR : _____ Enter the cell's factor and confirm your entry.
SCALE: μS / mS Select the scale unit and confirm your selection.

Measuring ranges:

| Cell's Constant | 0,01 | 0,1 | 1 | 10 |
|---|---------------------|---------------------|---------------------|---------------------|
| With Automatic Temperature Compensation | | | | |
| Measuring range 1 | 2,000 μS | 20,00 μS | 200,0 μS | 2,000 mS |
| Measuring range 2 | 20,00 μS | 200,0 μS | 2,000 mS | 20,00 mS |
| Without Automatic Temperature Compensation | | | | |
| Measuring range 1 | 2,000 μS | 2,000 μS | 20,00 μS | 200,0 μS |
| Measuring range 2 | 20,00 μS | 20,00 μS | 200,0 μS | 2,000 mS |
| Measuring range 3 | | 200,0 μS | 2,000 mS | 20 mS |

Max. cable length according the measuring range:

In all measuring ranges, max. cable length is 100 m regardless of the cell's constant.

10.1.2 RESISTIVITY MONITORING PARAMETERS

Go to the menu "MEASURE DATA"

RESISTIVITY Confirm in order to proceed to the next parameter.
CELL K : _____ Enter the cell's constant and confirm your entry.
KR : _____ Enter the cell's factor and confirm your entry.
RANGE: k Ω / M Ω Select the scale unit and confirm your selection.

Measuring ranges:

| Cell's constant | 0,01 | 0,1 | 1 | 10 |
|---|------------------|------------------|------------------|------------------|
| With Automatic Temperature Correction | | | | |
| Range 1 | 20,00 M Ω | 2,000 M Ω | 200,0 K Ω | 20,00 K Ω |
| Range 2 | 2,000 M Ω | 200,0 K Ω | 20,00 K Ω | 2,000 K Ω |
| Without Automatic Temperature Correction | | | | |
| Range 1 | 200,0 M Ω | 20,00 M Ω | 2,000 M Ω | 200,0 K Ω |
| Range 2 | 20,00 M Ω | 2,000 M Ω | 200,0 K Ω | 20,00 K Ω |
| Range 3 | 2,00 M Ω | 200,0 K Ω | 20,00 K Ω | 2,000 K Ω |
| Range 4 | 200,0 K Ω | 20,00 K Ω | 2,000 K Ω | 200,0 Ω |

The cable Length depends of the measuring range.

| Cell's constant | 0,01 | 0,1 | 1 | 10 |
|-----------------|-------|-------|-------|-------|
| Measuring Range | | | | |
| 200 M Ω | 10 m | | | |
| 20 M Ω | 50 m | 10 m | | |
| 2 M Ω | 100 m | 50 m | 10 m | |
| 200 K Ω | | 100 m | 50 m | 10 m |
| 20 K Ω | | 100 m | 100 m | 50 m |
| 2 K Ω | | | 100 m | 100 m |
| 200 Ω | | | | 100 m |

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10.2 SETTING THRESHOLDS FOR RELAYS S1, S2 AND S3

Below is a detailed description of how to set up the threshold S1:
Go to the menu "ADJUST ALARM 1".

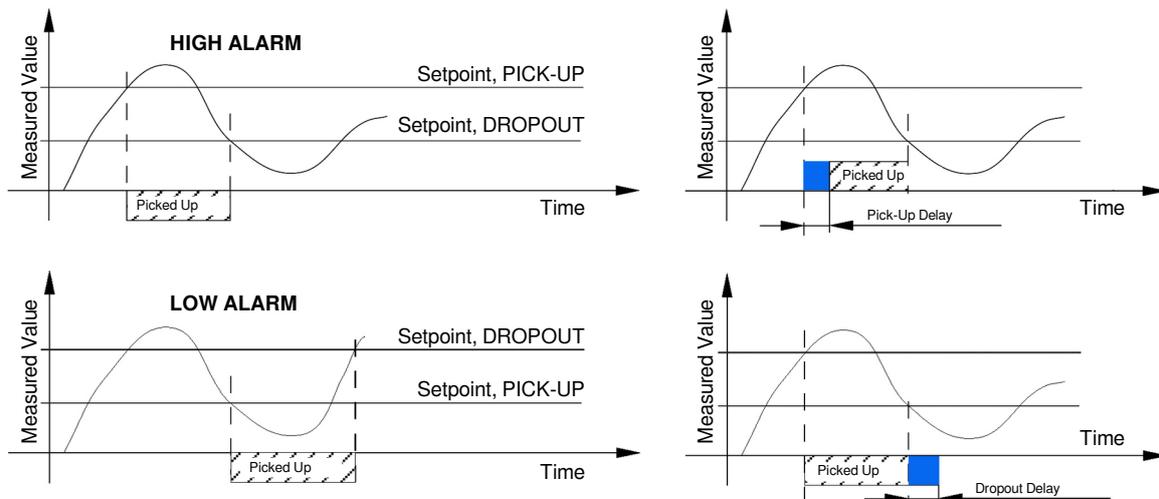
| | |
|--|--|
| ALARM 1 ON / OFF | Select "ON" to enable the relay and confirm your selection. Select "OFF" to disable the relay, then confirm and SAVE. |
| ALARM 1 MEASURE / TEMP | Threshold S1 may be assigned to the measured value, or to the temperature: MEASURE = Threshold S1 is assigned to the conductivity TEMP = Threshold S1 is assigned to the temperature |
| ALARM 1 LOW / HIGH | "HIGH": Triggering when measurement is going above the threshold "LOW": Triggering when measurement is going below the threshold Select the mode and confirm your selection. |
| ON 0000 μS / °C | Enter the value for which the relay S1 is activated and confirm your entry. |
| OFF 0000 μS / °C | Enter the value for which the relay S1 is deactivated and confirm your entry. |
| DELAY UP ON / OFF | With or without pick-up delay for relay S1. |
| TIME 0000 SEC | Enter the duration of delay on activation of S1 and confirm your entry. |
| DELAY DOWN ON / OFF | With or without dropout delay for relay S1. |
| TIME 0000 SEC | Enter the duration of delay on deactivation of S1 and confirm your entry. |
| SAVE? | Press the SAVE icon in order to save the parameters. |

Settings for thresholds S2 and S3 are available in the respective "ALARM 2" and "ALARM 3" menus.

10.3 ASSIGNING THRESHOLD S3 TO AN EXTERNAL SIGNAL

Go to menu "ALARM 3".

| | |
|-------------------------|--|
| ALARM 3 ON / OFF | Select "ON" to enable the relay S3 and confirm your selection. |
| EXTERN NO / YES | NO = Settings are identical to settings of relays S1 and S2. YES = External detector signal assigns to S3 Relay S3 becomes a NC contact (normally closed); It will open when external detector (terminals 5 & 6) is activated (see wiring diagram). Confirm your selection. |
| SAVE? | Press on the SAVE icon in order to save the parameters. |



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10.4 SETTING THE TEMPERATURE PARAMETERS

Go to "TEMPERATURE" menu.

MEASURE AUTO / MANUAL

AUTO: Measurement is done with a Pt100 Ogm sensor.
MANU: Without sensor, operating temperature is manually entered.
Confirm your selection.

FLUID T. + 00.00 °C AUTO T.C. YES / NO

In mode "MANU", enter the liquid temperature and confirm your entry.
"AUTO" temperature compensation:
If YES is selected, choose a reference value of 20° C or 25° C and confirm your choice.
If NO is selected, confirm.

SAVE?

Press on the SAVE icon in order to save the parameters.

10.5 SETTING OF mA OUTPUT FOR THE MEASUREMENT

Go to "OUTPUT mA" menu

HIGHER 000.0 xx

Enter the value at which the output will be 20 mA and confirm your entry.

LOWER 000.0 xx

Enter the value at which the output will be or 0 mA or 4 mA and confirm your entry.

OUTPUT 4-20 mA / 0-20 mA

Select the desired range and confirm your selection.

SAVE?

Press on the SAVE icon in order to save the parameters.

10.6 SETTING OF mA OUTPUT FOR THE TEMPERATURE

Go to "OUTPUT mA TEMP." menu

HIGHER 000.0 °C

Enter the value at which the output will be 20 mA and confirm your entry.

LOWER 000.0 °C

Enter the value at which the output will be or 0 or 4 mA and confirm your entry.

OUTPUT 4-20 mA / 0-20 mA

Select the desired range and confirm your selection.

SAVE?

Press on the SAVE icon in order to save the parameters.

10.7 SIMULATION OF THE RELAY OUTPUTS

This menu "FORCED RELAY" test manually relays S1, S2, S3 and S4.
Default setting of S4 is not actuated. The test will begin with relay S1
To test the relay, switch it from OFF (not actuated) to ON (actuated).
Confirm each step in order to access the next relay.

10.8 SIMULATION OF MEASUREMENT

Go to "FORCED MEASURE" menu.

000.0 µS

Simulation of the measured value is available for test purposes
The first line shows the current measurement.
Confirm, then enter the value to be simulated.

Note: Simulated value is immediately processed by the instrument (Thresholds, mA outputs, are acting...)

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11. CONSEQUENCES OF BAMOPHAR 323 SETTINGS ON DISPLAYED MEASUREMENT

11.1 WITHOUT TEMPERATURE PROBE

When a conductivity or resistivity cell does not integrate a Pt 100 Ohm sensor:

| Measured Value T °C AUTO / MANU | Liquid Temp T° + 00,00 °C | T° Comp. AUTO YES / NO | Reference Temp. 20/25 °C | Display and Meaning | Example |
|------------------------------------|------------------------------|---------------------------|-----------------------------|---|------------------|
| AUTO | AUTO | YES | 20 °C | No conductivity: ERROR without PT100 No temperature displayed | 0,0 µS ---- |
| AUTO | AUTO | YES | 25 °C | No conductivity: ERROR without PT100 No temperature displayed | 0,0 µS ---- |
| AUTO | AUTO | NO | None | Absolute conductivity of the solution No temperature displayed | 10,0 µS ---- |
| MANU | + xx °C | YES | 20 °C | Conductivity compensated for entered T° Displayed conductivity restored at 20 °C Displayed temperature entered manually | 6,7 µS 40 °C |
| MANU | + xx °C | YES | 25 °C | Conductivity compensated for entered T° Conductivity restored at 20 °C Manually displayed input temperature | 7,5 µS 40 °C |
| MANU | + xx °C | NO | NONE | Absolute conductivity of the solution Manually displayed input temperature | 10,0 µS 40 °C |

11.2 WITH A TEMPERATURE PROBE FOR COMPENSATION

When a PT100 Ohm sensor is connected or integrated into the measuring cell:

| Measured T °C AUTO / MANU | Liquid Temp T° + 00,00 °C | T° Comp. AUTO YES / NO | Ref. Temp. 20/25 °C | Display and Meaning | Example |
|------------------------------|------------------------------|---------------------------|------------------------|---|--------------------|
| AUTO | AUTO | YES | 20 °C | Conductivity compensated for T° Conductivity compensated for 20° C Automatically displayed T° (Pt100) | 6,7 µS 38,3 °C |
| AUTO | AUTO | YES | 25 °C | Conductivity compensated for measured T° Displayed conductivity compensated for 25° C Automatically displayed T° (Pt100) | 7,5 µS 38,3 °C |
| AUTO | AUTO | NO | NONE | Absolute conductivity of the solution Automatically displayed temperature (Pt100) | 10,0 µS 38,3 °C |
| MANU | + xx °C | YES | 20 °C | Compensated conductivity with manually entered T° Displayed conductivity compensated for 20° C Manually entered T° | 6,5 µS 40 °C |
| MANU | + xx °C | YES | 25 °C | Compensated conductivity with manually entered T° Displayed conductivity restored at 25° C Manually displayed input temperature | 7,5 µS 40 °C |
| MANU | + xx °C | NO | NONE | Absolute conductivity of the solution Manually displayed input temperature | 10,0 µS 40 °C |

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