## VP3V S4－PPH

## Pneumatic actuated ball valves 3－way



## INSTRUCTIONS MANUAL

## DESCRIPTION

Pneumatic actuators are designed for controlling quarter turn plastic valves. For any other purpose, please report to us before start up; we may not be responsible of troubles due to other applications.

## 1. Fitting on the pipe line

### 1.1. Precautions

Before fitting the valve, it is necessary to verify the chemical compatibility between all the elements (fluid vs. body, seals, seating joints).

### 1.2. Assembly

Respect common precautions for the assembly of all elements together.
All parts should correspond in dimensions, pressure \& temperature limits.

## 2. Pneumatic actuators connection

### 2.1. Precautions

Fitting, connections, initial start-up and maintenance operations must be done by trained technicians. All European and local rules for pneumatic devices and systems must be respected.

### 2.2. Connecting the actuator

A pilot valve certified for our actuators would be preferable to any other devices:

- Pilot valve: 3/2-way solenoid valve (single effect)
- Pilot valve: 5/2-way solenoid valve (double effect)

Compressed air supply through G 1/4" connection: acc. NAMUR specifications.
Maximal pressure is 6 bar.


## 3. Assistance with manual operating

- Exhaust the compressed air before to intent a manual operating
- Turn on the spindle with an appropriate tool.



## 4. Specifications of 3 ways ball valve

## 3 ways valves L shape

''L1" fonction: distribution
1 input, 2 output
End position ( $90^{\circ}$ )


## 3 ways valves T shape

Start position $\left(0^{\circ}\right)$

"T1" fonction: Mixing
2 input, 1 output


3 ways valves $T$ shape
"T2" function: switching
1 input, 2 output

End position ( $90^{\circ}$ )



3 ways valves $T$ shape
"T3" function: switching
Mode 1: 1 input, 2 output Mode 2: 1 input, 1 output


End position ( $90^{\circ}$ )


